



帝驰科技

广州帝驰科技有限公司
GUANGZHOU KINGWINGS TECHNOLOGY CO., LTD

Automotive Refinish Paint Series 2K Primer Surface Coat

Characteristic Features: Functional 2K primer surface coating, Good filling power, Good adhesion, Excellent impact resistant

Substrates: Dried and Sanded existing finish, Primer and Putty

	Surface Cleaning: Remove waxing, silicon, dust, rust and other contaminations with degreaser																	
	<table border="1" data-bbox="617 663 1235 965"> <thead> <tr> <th>Mixing Ratio (Volume)</th> <th>2K Primer</th> <th>Hardener</th> <th>Thinner</th> </tr> </thead> <tbody> <tr> <td><15 °C</td> <td>4</td> <td>1 /</td> <td>2</td> </tr> <tr> <td>15-30 °C</td> <td>2</td> <td>1 Fast dry</td> <td>1 Standard dry</td> </tr> <tr> <td>>30 °C</td> <td>2</td> <td>1 Slow dry</td> <td>1 Slow dry</td> </tr> </tbody> </table>		Mixing Ratio (Volume)	2K Primer	Hardener	Thinner	<15 °C	4	1 /	2	15-30 °C	2	1 Fast dry	1 Standard dry	>30 °C	2	1 Slow dry	1 Slow dry
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	Spray Gun Setting	Gravity Feed: 1.4-1.7mm, 3-5kg/cm ² Siphon Feed: 1.7-1.8mm 3-5kg/cm ² Conventional: 1.5-2.5 BAR, RP: 2.0-2.5 BAR, HVLP: 0.7-2.0 BAR																
	Coats & Thickness	2-3 coats, 30-50um																
	Flash-off Time	5-10 minutes at 25 °C																
	Pot Life	1 hours at 25°C in 30 Minutes																
	Dry Time: 2-3 hours at 25 °C Dry Sanding: #400-#600 Sanding Paper Wet Sanding: #800-#1000 Sanding Paper																	
Shelf Life	2 Years in original sealed packaging at Cool, Dry, Well ventilation store room at 25°C																	
Packaging	4L*4 Cans/CTN, 20L/Barrel																	